



Milliken Showroom, Chicago, IL



Milliken U.S. carpet manufacturing has sent zero waste to landfill since 1999. Our No Carpet to Landfill Pledge offers the highest recovery possible.

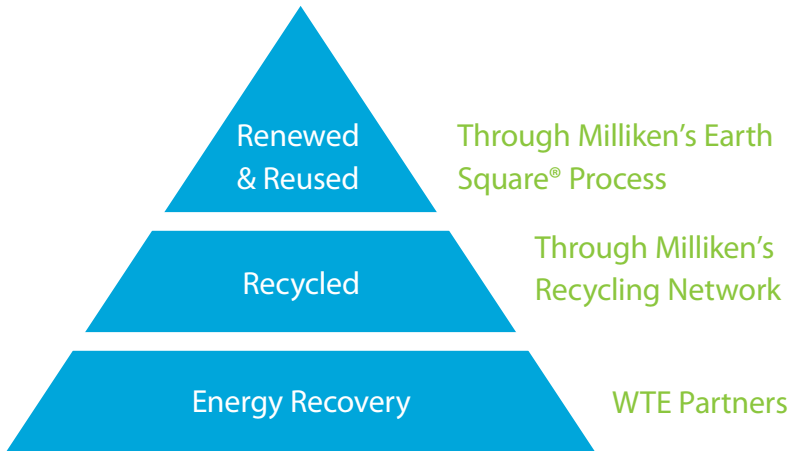
## Ecountability means Responsibility



Read more at [www.millikencontract.com](http://www.millikencontract.com) or call 800.241.4826

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## Achieving Zero Waste to Landfill



Milliken prioritizes reclamation solutions based on what's best for the environment.

Milliken's Earth Square® process finds renewal/reuse solutions for 75% of its annual reclaimed carpet.

Milliken has sent zero waste to landfill from U.S. carpet manufacturing since 1999. Even before that, we launched the industry's first commercial carpet renewal program. From product design forward, we seek ways to reduce waste. All Milliken carpet can be renewed, reused or recycled. Our No Carpet to Landfill Pledge offers End of Life Alternatives for used carpet and becomes a bright spot in your renovation time line.

We evaluate the condition of all the carpet that Milliken replaces to determine the highest form of recovery possible. Life Cycle Analyses (LCA) support design for reclamation and recycled content with post-consumer and post-industrial materials. Reducing the complexity of products enables Milliken to design for future reclamation and recycling.

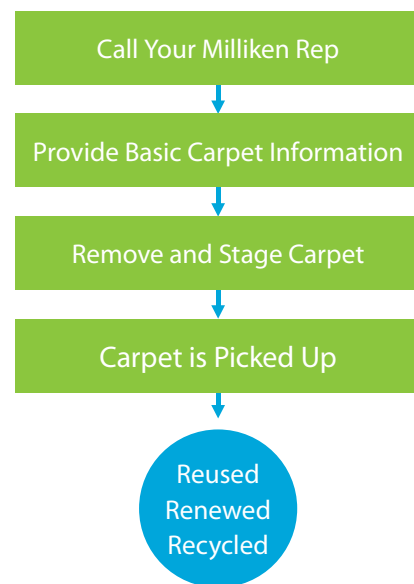
Applying the Eliminate, Reduce, Reuse and Recycle pyramid and guided by Design for the Environment principles, Milliken uses Life Cycle Inventories and LCA against the ISO 14040 standard to evaluate the environmental impact of components. These established protocols steer the development and production of new offerings and the re-engineering of old products.

Our unique product construction optimizes raw materials and reduces product weight while enhancing performance. Over the past 15 years, the weight of a Milliken modular carpet product has been reduced by almost 40% while the long-term performance of the product has increased.

We also eliminated chemicals on lists of concern and pioneered the use of organic alternatives to remove harmful chemical compounds from our manufacturing process.

Our Renaissance Sample Return program gives customers the option of returning used samples for reuse. Our Trees for All™ education initiatives offer incentives to encourage the diversion of carpet from landfill.

Proper disposal of old carpet can be a complex undertaking. Let us help. Considerations include carpet condition, face fiber, backing type, not to mention logistics and economics. Solutions include renewal for another life cycle, reuse through partnerships or donation, recycling into new products, or lastly energy cogeneration of unusable waste components. Here's how the process works — it's easy:



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